

<p style="writing-mode: vertical-rl; transform: rotate(180deg);"> THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND. DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED </p>	MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA											
			TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~											
	FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227																						
	UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)									QUALITY OF WELD JOINTS REF. RD 230 MEDIUM													
	VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.																						
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96									STATUS: MOCKUP/PROTO/PRODUCTION														
<div style="border: 1px solid black; padding: 5px; text-align: center; color: blue; font-weight: bold;">UN CONTROLLED COPY</div>																							
<p>NOTE:-</p> <p>1.PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW</p>																							
		C100603080						86x26x0.8 THK.															
SL.No.	QTY	PART / STOCK No.		DESCRIPTION				SIZE (mm)	COMPANY STD./I.S		Wt. (Kg)												
										MATERIAL													
PRODUCT		BMRCL METRO CARS																					
REF DRG		IS: 513-94, Gr.-0																					
MATERIAL																							
HEAT TREAT.																							
SURFACE TREAT.																							
TITLE		LOCKING PLATE-A, JBEA																					
APPD		MS		5/9/19		REV D		DB		4/9/19		CHKD		JC		3/9/19		DRWN		ILYAS		3/9/19	
SCALE		1:1		SHEET		1 OF 1		Wt.		0.008		DRG No.		926-81134		ALT		0					
SURFACE ROUGHNESS		ALT.NO.		ECN NO/CHANGES		DATE		BY		CHKD		APPD		BEML LIMITED		NEW FRONTIERS. NEW DREAMS		A4					